SDM Gruppe • Veldener Str. 52 • D-52349 Dueren • Germany

Machinery

SDM Engineering GmbH & MD Metalltechnik GmbH

updated September 2014

Turning Machines		Fabrikat	D über Bett	D über Schlitten	Länge
Small Turning Machine	man.	Voest Alpin	570	360	1.000
Universal Turning Machine	man.	VDF	600	500	3.000
Cycle Turning Machine	CNC	Gildemeister NEF	710	420	2.000
Roller Turning Center	man.	Boehringer VDF	820	515	5.000
Facing Lathe	man.	Ravensburg	2.900	4.000	600/2.500
Vertical Turning Machines					**Höhe**
Carousel Turning Machine	man.	Dörries	1.400		1.345

Boring Machines			Aufspannfläche	x- Weg	y- Weg	z- Weg
CNC Table Boring Machine	CNC	Pfeifer	800 x 1.000	1.200	800	800
CNC Table Boring Machine	CNC	Pegard II	1.600 x 1.800	2.000	1.500	800
CNC Table Boring Machine	CNC	Pegard I	2500 x 1650	4.500	3.000	700+600
			1650 x 1650	4.500	3.000	700+600
CNC Boring Machine with 24 t. table	CNC	Wotan	9.000 x 3.000	9.000	3.500	1.000/900
From 1st of January 2015:						
High Performance Boring- and Milling Machine with 25 t. table	CNC	TosVarnsdorf WHN13DNC	2.200 x 1.800	3.500	2.500	1.250

Portal Milling Machine			Aufspannfläche	x- Weg	y- Weg	z- Weg
CNC Portal Milling Machine	CNC	Waldrich Coburg	8.000 x 2.250	8.750	2.500	3.000

All numerical values in mm

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Milling Machines			Aufspannfläche	x- Weg	y- Weg	z- Weg
Universal Milling Machine	man.	Bohner & Köhle	1.200 x 1.600	1.800	1.200	980
Flat Bed Milling Machine	CNC	Lagun	725 x 2.600	2.500	940	1.000
Flat Bed Milling Machine	CNC	Kekeisen	1.120 x 3.700	3.500	900	1.300
Travel Stand Milling Machine with orthogonal milling head	CNC	Nicolas Correa	7.500 x 2.250	7.000	1.500	2.000
CNC Vertical Milling Center	CNC	Mazak	6.400 x 800	6.000	800	500
CNC Milling Center	CNC	Scharmann Solon 2	800 x 800	1202	1000	850

Planning Machines			Aufspannfläche	Breite	Höhe H	Länge L
Planing Machine with copying unit	man.	Waldrich Coburg	1.120 x 6.000	1.285	1.265	6.000

Drawing Machines			Bohrung max.	Nutenbreite	Ziehlänge
Keyseating Machine	man.	WGB	13 - 500	Mrz 70	520

Drilling Machines			Bohrung max.	Ausladung	Tiefe max.
Radial Drilling Machine	man.	Csepel	100	3.000	450
Upright Drilling Machine	man.	Alzmetall	32	300	150
Fast Radial Drilling Machine	man.	Donau	40	1.290	550

Prüf- und Anreißplatte		
3D- Measuring System (Zeiss)	Stiefelmeyer	2.500 x 12.000
Granit – Measuringplate with measuring System	Fischer	4.000 x 2.520

All numerical values in mm